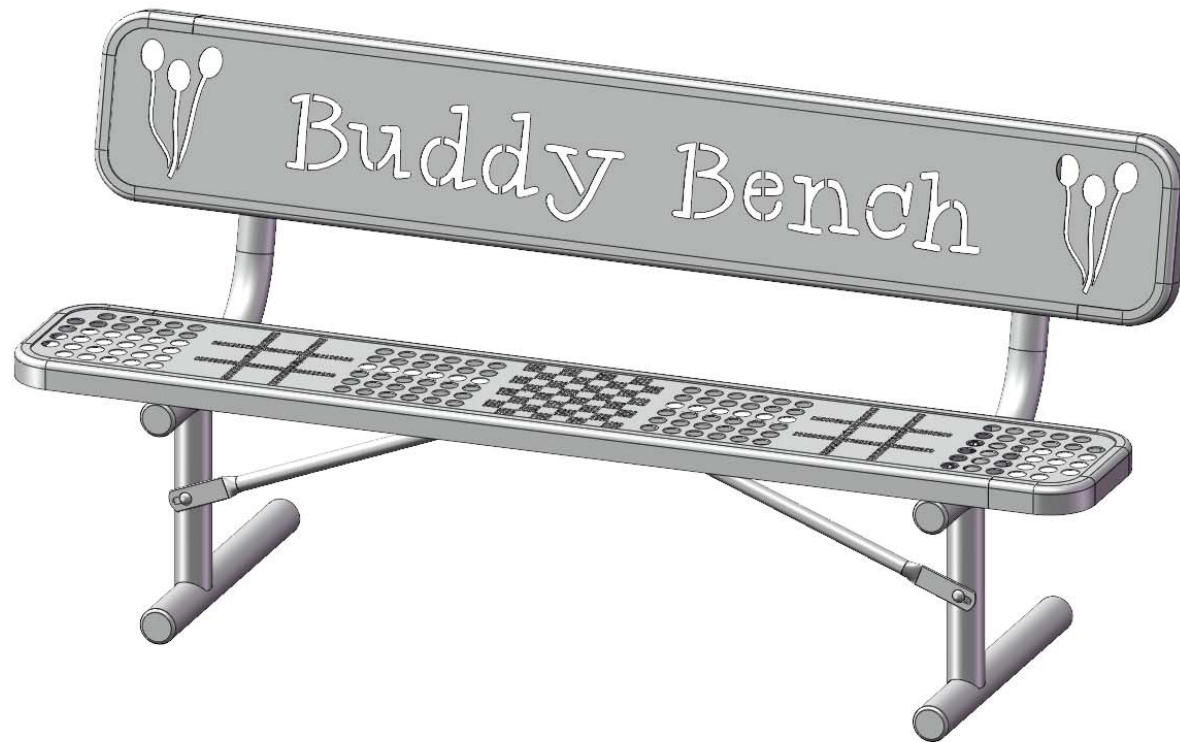




A **PLAYCORE** Company



Model # 940P-P6-BB

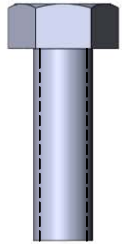


A PLAYCORE Company

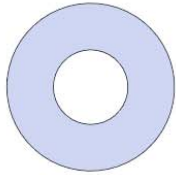
## **SAFETY WARNINGS & EQUIPMENT INSPECTION**

- Owners and installers please note these safety warnings and make use of this checklist on a regular basis.
- Follow installation instructions when erecting equipment.
- Ground surfaces around equipment should be restored as needed. Concrete footings should never be exposed. Surface depth should comply with ASTM and CUPS specifications.
- Check for and repair damage caused by wear or vandalism, a major factor in injury causing situations.
- All protruding bolts should be covered or cut off and finished smooth. Sharp edges on pipes should be capped or removed. Check for bent, broken, or severely worn pipe, and replace.
- All equipment should be free of rust and repainted whenever necessary to deter rusting.
- We provide our customers with layout sheets and installation instructions. Please keep on file the specifications sheet that contains the listing of every part used.
- Never add components not intended for use with this product.
- Regular maintenance is necessary in this and all park and recreational equipment to insure the safety of the user.
- Note: Proper maintenance of equipment requires regular tightening of all bolts, nuts, and setscrews.
- Note: Regular checking of all parts, castings, etc. should be made. If a part is broken or worn, it should be replaced immediately.
- Check to be sure all fittings are tight and that bars and pipes do not move.
- Replace all worn S-hooks. S-hooks must be completely closed. Failure to close S-hooks can result in serious injury to the user. NEVER reuse S-hooks.
- Test for free movement of swing hanger and other moving attached parts.
- Check for worn chains and replace them.
- A soft resilient surface should be placed under all swings extending at least twice the height of the top rail both front and back.

# HARDWARE



5/16" x 1"  
Machine Bolt



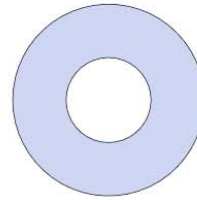
5/16" Washer



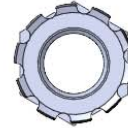
5/16" Kep Nut



3/8" x 3"  
Carriage Bolt

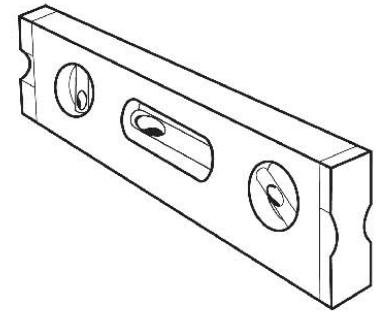
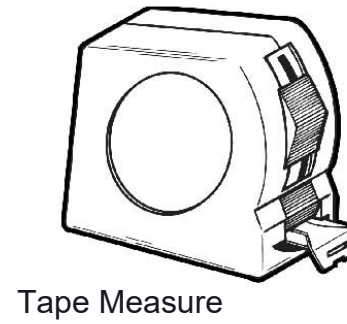
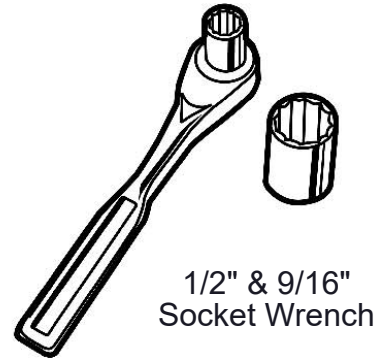
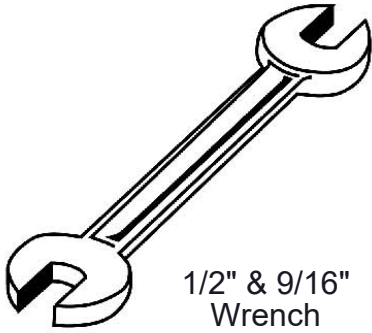


3/8" Washer



3/8" Kep Nut

## TOOLS REQUIRED



# ULTRA SITE PRODUCT SPECIFICATIONS

## **940P-P6-BB PORTABLE BUDDY BENCH WITH BACK**

Seats & Back: 11 gauge die formed angle frame 1"x1-7/8" with 3" radius corners. Seat and back plates are fabricated from a 12ga plate. Holes are precision punched at 1-1/8" and 1/4" diameter. 7 gauge x 1-1/2" flat bar center support and mounting bracket understructure. Electrically MIG welded.

Coating: Oven fused functionalized polyethylene copolymer-based thermoplastic. Fluidized bed coating application with superior mechanical performance, impact resistance and UV-stability.

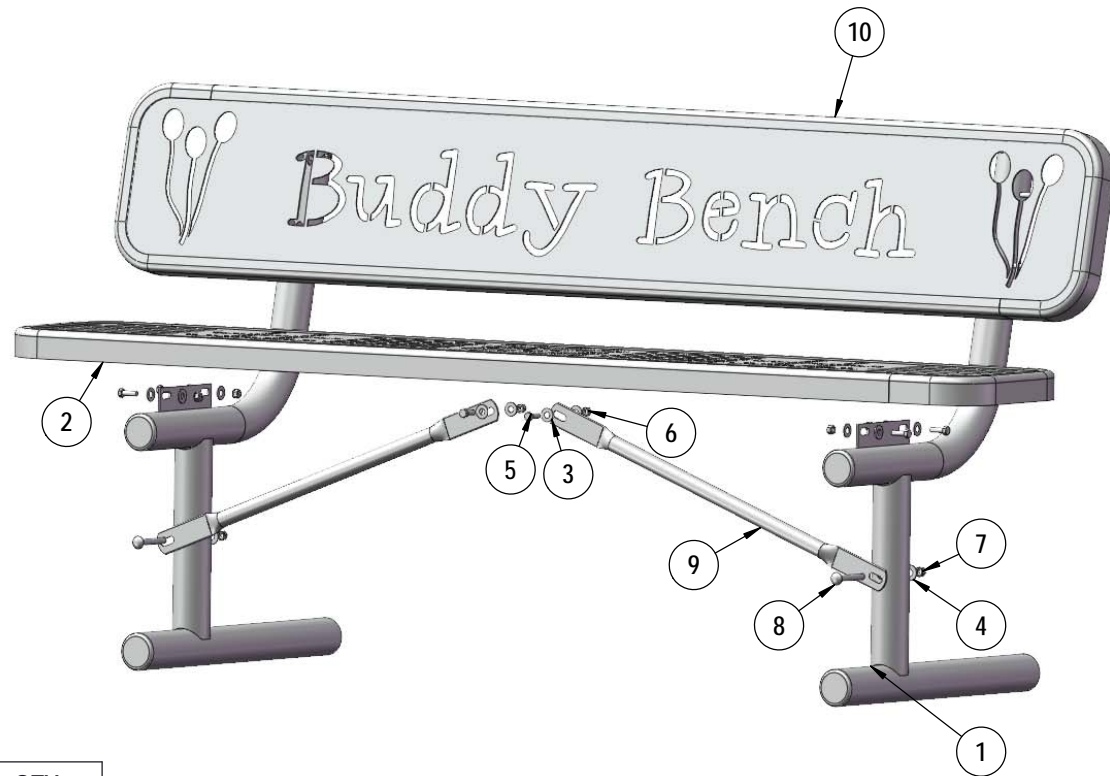
Frame: 2-3/8" O.D. x 12 gauge pre-galvanized structural steel tubing. Seat/back support is bent over a mandrel through the bend radius producing a wrinkle free bend. Tube ends are pre-galvanized steel capped. Seat mounting points are 7 gauge x 1-1/2" die stamped steel flat bar. Cross braces are 1" O.D. x 16 gauge pre-galvanized structural steel tubing. All electrically MIG welded.

Frame Coating: Electrostatic powder coated application oven cured.

Hardware: All stainless steel hardware fasteners.

Dimensions: 6' bench portable with back. Seats and back are 12" wide x 72" long. Seat height is 17", seat back height is 35". Total depth of seat with back is 22-1/4".

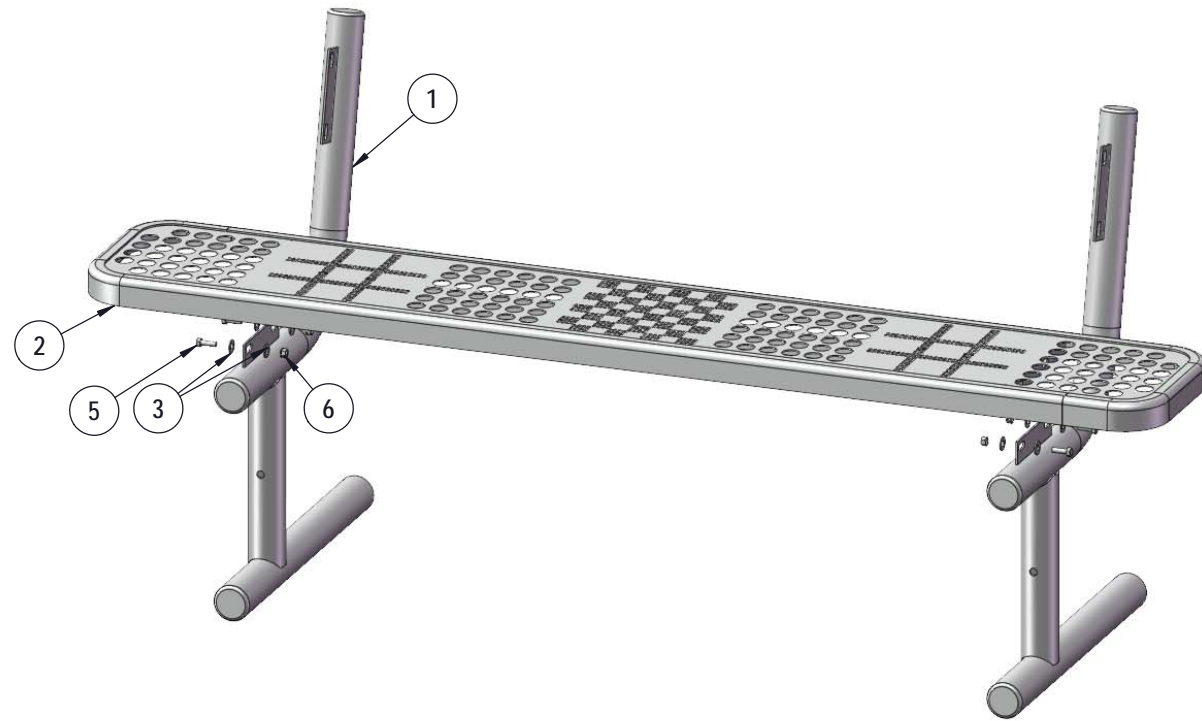
## COMPONENTS



ITEM NO.	PartNo	DESCRIPTION	QTY
1	P-V940P	940P Vinyl Leg	2
2	T-01-01-0781	6' Buddy Bench Game Seat	1
3	33-02-0007	5/16" SS Washer	20
4	33-02-0008	3/8" Flat Washer (SS)	2
5	33-05-0029	5/16" x 1" Machine Bolt (SS)	10
6	33-03-0012	5/16" Kep Nut (SS)	10
7	33-03-0013	3/8" Kep Nut (SS)	2
8	33-06-0058	3/8" x 3" Carriage Bolt (SS)	2
9	P-01-04-0129	26 3/4" Brace	2
10	VARIES- SEE LAST PAGE	VARIES- SEE LAST PAGE	1

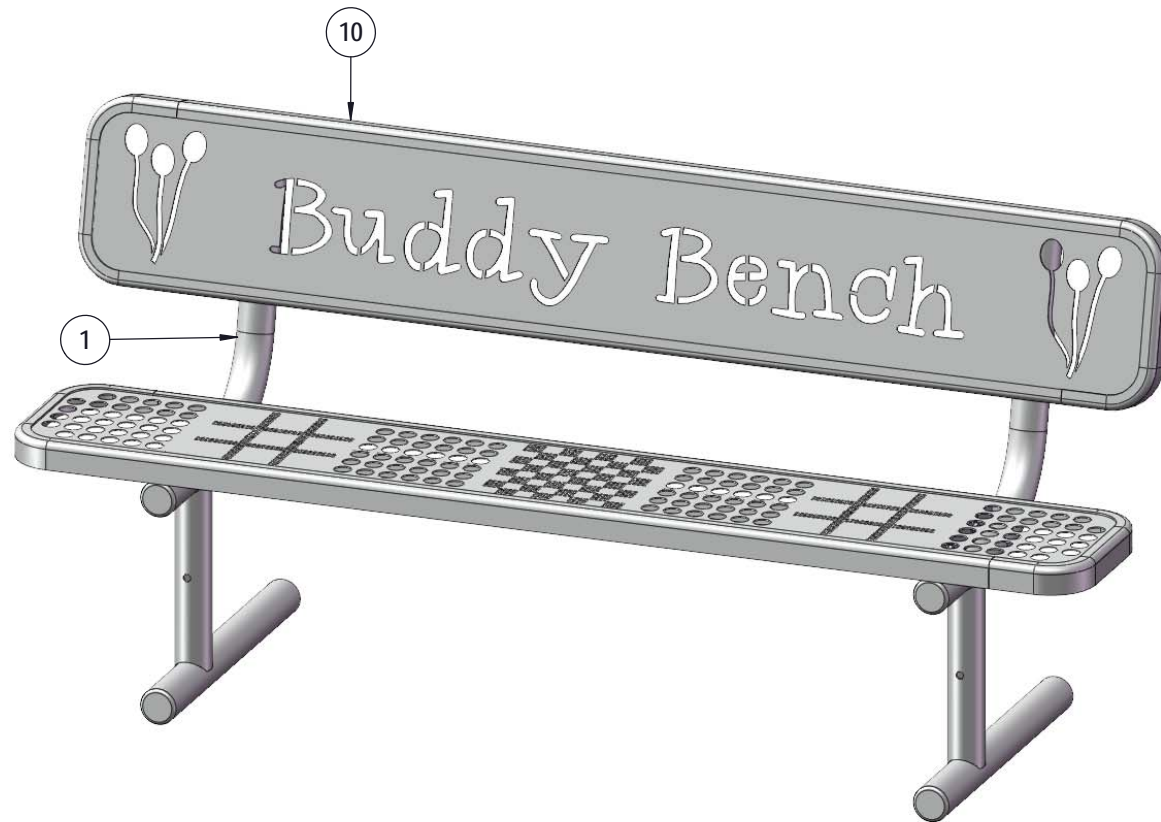
Optional Surface Mount Hardware:  
3/8" x 3-1/2" Concrete Expansion Anchor Bolts  
(Not Included)

## STEP 1



Attach the 6' Punched Seat to the 940 legs using specified hardware.

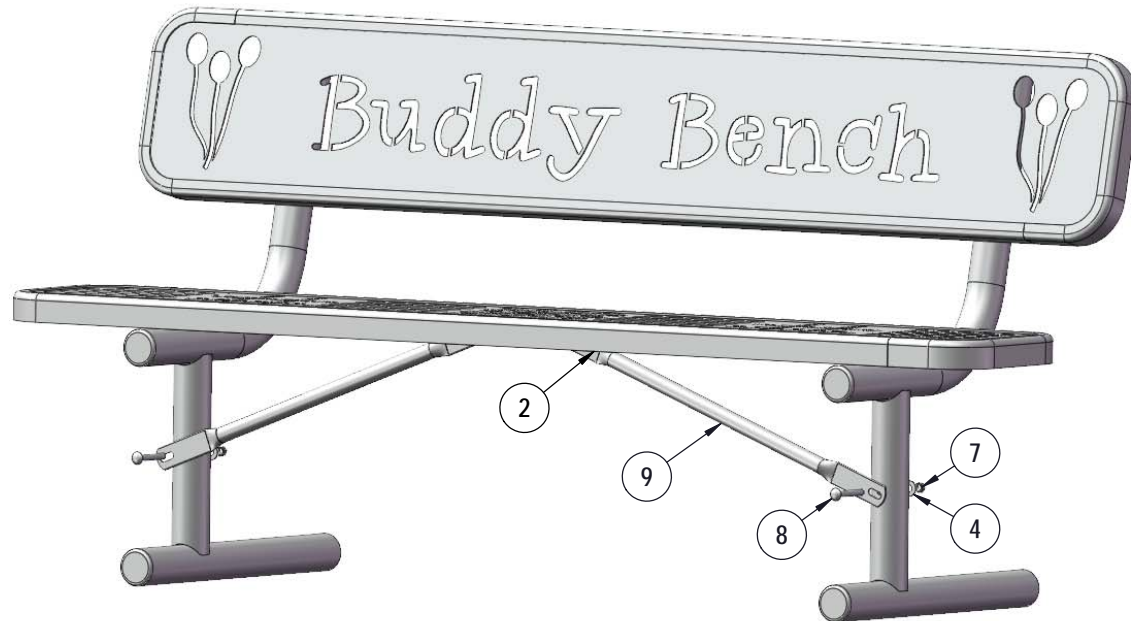
## STEP 2



Repeat Step 1 for the back.

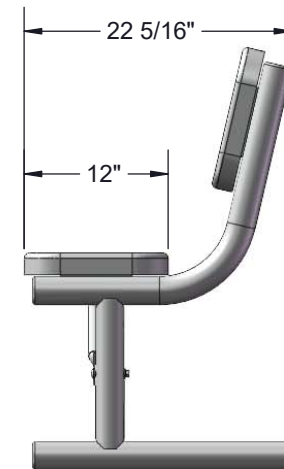
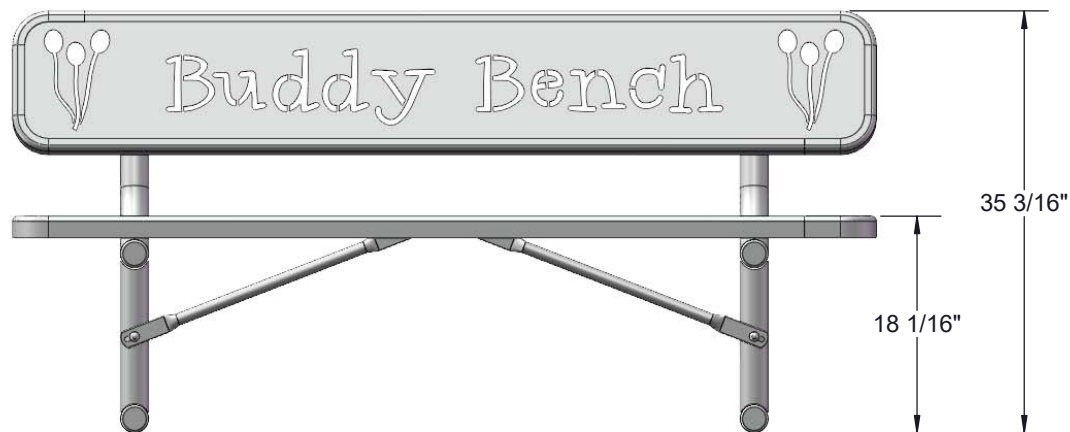
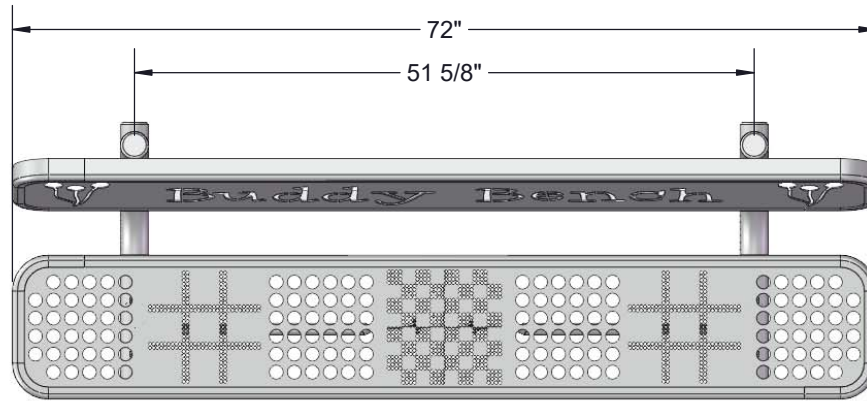


## STEP 3

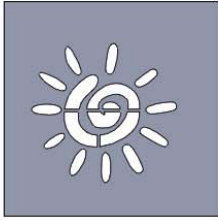


Attach the 26 3/4" Braces to the 940 legs as shown using specified hardware.

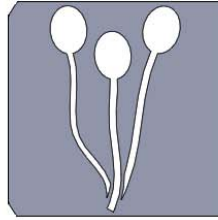
## OVERALL DIMENSIONS



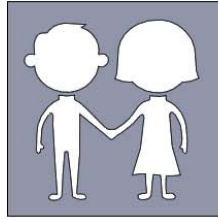
## SEAT BACK OPTIONS



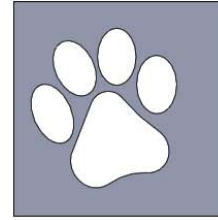
Sun Icon



Balloon Icon



Friends Icon



Paw Icon

**BASED ON YOUR FONT AND ICON SELECTION, YOUR BENCH WILL INCLUDE ONE OF THE FOLLOWING SEAT BACKS.**

PART NO	DESCRIPTION
01-01-1301	6' buddy bench, Teen Bold (Font A) & sun
01-01-1302	6' buddy bench, Teen Bold (Font A) & balloons
01-01-1303	6' buddy bench, Teen Bold (Font A) & friends
01-01-1304	6' buddy bench, Teen Bold (Font A) & paw print
01-01-1305	6' buddy bench, Original (Font C) & sun
01-01-0451	6' buddy bench, Original (Font C) & balloons
01-01-1306	6' buddy bench, Original (Font C) & friends
01-01-1307	6' buddy bench, Original (Font C) & paw print
01-01-1308	6' buddy bench, Octin Prison (Font D) & sun
01-01-1309	6' buddy bench, Octin Prison (Font D) & balloons
01-01-1310	6' buddy bench, Octin Prison (Font D) & friends
01-01-1311	6' buddy bench, Octin Prison (Font D) & paw print
01-01-1312	6' buddy bench, Idolwild (Font F) & sun
01-01-1313	6' buddy bench, Idolwild (Font F) & balloons
01-01-1314	6' buddy bench, Idolwild (Font F) & friends
01-01-1315	6' buddy bench, Idolwild (Font F) & paw print

**Buddy Bench**

Teen Bold Font

Buddy Bench

Original Font

**BUDDY BENCH**

Octin Font

Buddy Bench

(Idol) Wild Font